

Date: Friday, 9/29/2006 10:43:12 AM
 User: Kim Johnston

Process Sheet

split
88 06/12/07

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HI-STEP LEG ASSEMBLY
Job Number : 28791	
Estimate Number : 10355	
P.O. Number : <i>N/A</i>	Part Number : D2582
This Issue : 9/29/2006 S.O. No. : <i>N/A</i>	Drawing Number : D2582 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 27756	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 10/10/2006 Qty: <i>10</i> Um: <i>20</i> Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est Rev:F Removed Manufacturing 05-11-07 JLM	
Est Rev:G Added part # to Sub 06-08-10 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	28791A	SPACER
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Comment: Sub-Component SPACER

D2280 B *28791A**mf. 06-12-08.*

2.0	28791B	STEP LEG
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Comment: Sub-Component STEP LEG

D2278 B *28791B**mf. 06-12-08*

3.0	28791C	STEP SPACER
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Comment: Sub-Component STEP SPACER

D2322 B *28791C**mf. 06-12-08*

4.0	28791D	STEP SPACER
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Comment: Sub-Component STEP SPACER

D2279 B *28791D**mf. 06-12-08*

5.0	MS20470AD44	Rivet, Universal Head
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Comment: Qty.: 22.0000 Each(s)/Unit Total: 440.0000 Each(s)

Pick:

Qty Part Number Description Batch

22 MS20470AD4-4 Rivet *m102328.**mf. 06-12-08*

THE UNIVERSITY OF CHICAGO
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540 EAST 57TH STREET
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HI-STEP LEG ASSEMBLY

Job Number: 28791

Part Number: D2582

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS20470AD45

Rivet, Universal Head



Comment: Qty.: 4.0000 Each(s)/Unit Total : 80.0000 Each(s)

Pick:

Qty Part Number Description Batch

4 MS20470AD4-5 Rivet ~~MS2455~~ m18491

MF 06-08-12

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D2582 and

MF 06-08-12

(10)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

MF 06/12/11 (10)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: N.A.

MF 06-12-12 (10)

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

MF 06/12/13

(10)

Job Completion

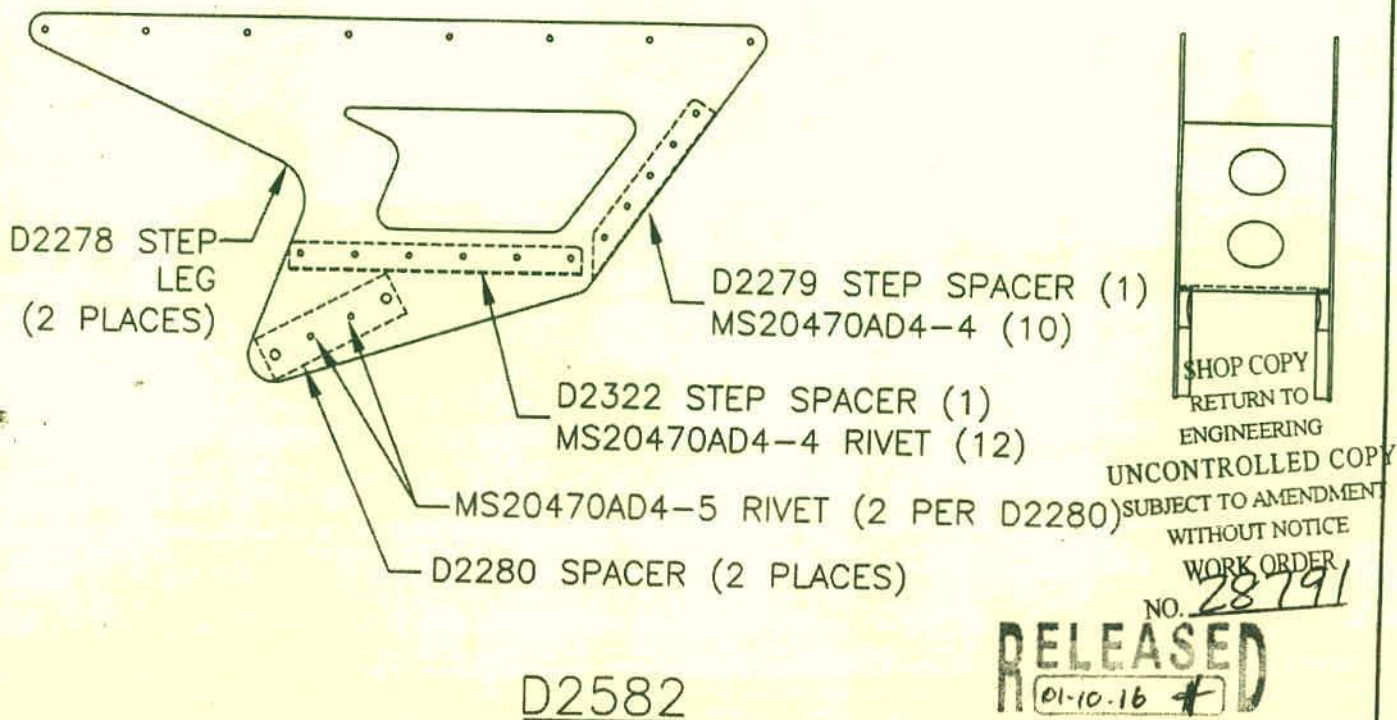


U 06/12/13



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D2582	REV. A SHEET 1 OF 1
DATE 01.10.05		TITLE STEP LEG ASSEMBLY	SCALE 1:5
A	01.10.05	NEW ISSUE	

QTY	PART NUMBER	DESCRIPTION
2	D2278	STEP LEG
1	D2279	STEP SPACER
2	D2280	SPACER
1	D2322	STEP SPACER
22	MS20470AD4-4	RIVET
4	MS20470AD4-5	RIVET



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